#### STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



Contract No. 76129

### **NOTES**

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.

Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length. All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars.

Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

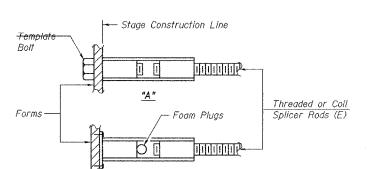
Minimum Capacity (Tension in kips) =  $1.25 \times fy \times A_t$ 

Minimum \*Pull-out Strength = 0.66 x fy x A<sub>t</sub> (Tension in kips)

Where fy = Yield strength of lapped reinforcement bars in ksi.

A<sub>t</sub> = Tensile stress area of lapped reinforcement bars. \* = 28 day concrete

BAR SPLICER ASSEMBLIES					
Bar Size to be Spliced	Splicer Rod or Dowel Bar Length	Strength Requirements			
			Min. Pull-Out Strength kips - tension		
#4	1'-8''	14.7	7.9		
#5	2'-0"	23.0	12.3		
#6	2′-7′′	33.1	17.4		
#7	3′-5′′	45.1	23.8		
#8	4'-6''	58.9	31.3		
#9	5′-9′′	75.0	39.6		
#10	7′-3′′	95.0	50.3		
#11	9'-0''	117.4	61.8		



#### BAR SPLICER ASSEMBLY ALTERNATIVES

WELDED SECTIONS

The diameter of this part is

equal or larger than the

diameter of bar spliced.

\*\* Heavy Hex Nuts conforming to ASTM A 563, Grade C, D or DH may be used.

ROLLED THREAD DOWEL BAR

\*\* ONE PIECE

- Wire Connector

VILLIA

The diameter of this part

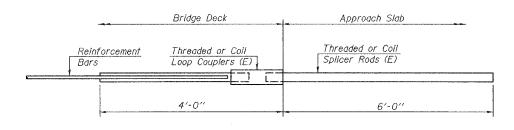
of the bar spliced.

is the same as the diameter

# <u>"B"</u> INSTALLATION AND SETTING METHODS

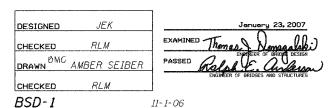
Washer Face

"A": Set bar splicer assembly by means of a template bolt. "B": Set bar splicer assembly by nailing to wood forms or cementing to steel forms. (E): Indicates epoxy coating.

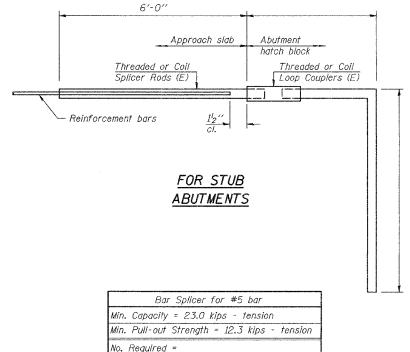


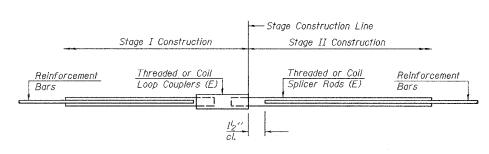
# FOR INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

Bar Splicer for #5 bar Min. Capacity = 23.0 kips - tension Min. Pull-out Strength = 12.3 kips - tension No. Required = 72



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### STANDARD

Bar Size	No. Assemblies Required	Location
#5	834	Deck
#6	16	Diaphragm
#7	9	W. Abut.
#7	9	E. Abut.
#5	16	Pier 1 Wall
#7	10	Pier 1 Cap
#5	16	Pier 2 Wall
#7	10	Pier 2 Cap

BAR SPLICER ASSEMBLY DETAILS F.A.S. ROUTE 1842 - SECTION 106BR ST. CLAIR COUNTY STATION 669+65.50 STRUCTURE NO. 082-0387